

Safety Precautions

INKJET PRINTER

JV330 Series
CJV330 Series
TS330 Series
UCJV330 Series

Safety Precautions

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MIMAKI ENGINEERING CO., LTD.

<https://mimaki.com/>

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Original instructions

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Introduction

Thank you for purchasing the Inkjet printer 330 Series.

Read the safety precautions ("this document" hereinafter) thoroughly and make sure you understand its contents to ensure safe and correct use of the product.

Please note that the illustrations contained in this manual are intended to show functions, procedures, or operations and may sometimes differ slightly from the actual machine.

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- USING THIS MACHINE IN CONJUNCTION WITH DEVICES OTHER THAN THOSE RECOMMENDED BY MIMAKI ENGINEERING MAY RESULT IN FIRE OR ACCIDENTS. SUCH INCIDENTS ARE NOT COVERED BY THE PRODUCT WARRANTY. MIMAKI ENGINEERING REJECTS ALL LIABILITY FOR DAMAGE, DIRECT OR INDIRECT, ARISING FROM SUCH INCIDENTS.
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- AVOID USING UV-LED UNITS OR UV POWER SUPPLY UNITS OTHER THAN THOSE SPECIFIED BY MIMAKI ENGINEERING. USING DEVICES OTHER THAN GENUINE MIMAKI ENGINEERING DEVICES MAY RESULT IN FAILURE, ELECTRIC SHOCK, OR FIRE. SUCH INCIDENTS ARE NOT COVERED BY THE PRODUCT WARRANTY. MIMAKI ENGINEERING REJECTS ALL LIABILITY FOR DAMAGE, DIRECT OR INDIRECT, ARISING FROM SUCH INCIDENTS.

● TV and radio interference



- The machine emits high-frequency electromagnetic radiation while operating. Under certain circumstances, this may result in TV or radio interference. We make no guarantee that this machine will not affect special radio or TV equipment.

If radio or TV interference occurs, check the radio or TV reception after turning off the machine. If the interference disappears when the power is turned off, the machine is likely to be the cause of the interference.

Try any of the following solutions or combinations of these solutions:

- Change the orientation of the TV or radio antenna to find a position where interference does not occur.
- Move the TV or radio away from this machine.
- Plug the TV or radio into a power outlet on a power circuit other than the power circuit to which this machine is connected.

● FCC (Federal Communications Commission) regulations

The machine has been tested and certified to comply with restrictions applying to Class A digital devices under Part 15 of the FCC regulations. These restrictions are designed to provide suitable protection from harmful interference when the printer is used in commercial environments.

This product may generate, use, or emit radio frequency energy and may cause harmful interference with radio communications if not installed or used in accordance with the operating manual.

Use of this product in residential areas may cause harmful interference. If so, the user is responsible for rectifying such interference.



- Use only the cables recommended by Mimaki Engineering when connecting to the machine. Use of other cables may cause the product to exceed the restrictions stipulated by FCC regulations. To maintain compliance with FCC regulations, use the cables recommended by Mimaki Engineering.

To Ensure Safe Use

Symbol Marks

This document uses symbol marks to explain precautions when operating the machine. Make sure you fully understand the meaning of each mark to ensure safe and correct use of the machine.

Explanation		
 WARNING	Warning	Indicates a potential hazard that may result in death or serious injury if handled improperly or if instructions are disregarded.
 CAUTION	Caution	Indicates a potential hazard that may result in minor or moderate injury if handled improperly or if instructions are disregarded.
 NOTICE	Notice	Indicates a potential hazard that may result in property damage if handled improperly or if instructions are disregarded.
	Warning sign	Indicates something that requires attention. Warning specifics are drawn inside the symbol.
	Mandatory action sign	Indicates an action that must be carried out. The specifics of the mandatory action are drawn inside the symbol.
	Prohibition sign	Indicates a prohibited action. The specifics of the prohibited action are drawn inside the symbol.
 (Important!)	Important	Indicates important information related to use of this machine.
	Tip	Indicates useful reference information.
	Reference information	Indicates the corresponding page for related information.

Usage Precautions

● In the event of abnormal conditions

WARNING



- In the event of abnormal conditions such as smoke or unusual odor, turn off the main power immediately and unplug the power cable. Continuing to use the machine under these conditions may result in failure, electric shock, or fire. Once you have confirmed that smoke is no longer being emitted, contact your local dealer or our service office. Never attempt to repair the machine yourself, which is hazardous.

CAUTION



- Immediately wipe off any ink, maintenance liquid, waste ink, or other liquid used with the product that comes into contact with your skin. Then wash using soap, and rinse with plenty of water. Failure to wash off ink may result in skin inflammation. If your skin becomes irritated or painful, seek medical attention immediately.
- If ink, maintenance liquid, waste ink, or any other liquid used in the product comes into contact with your eyes, rinse immediately with plenty of clean water. Rinse for at least 15 minutes. If you wear contact lenses and they can be easily removed, remove after rinsing for at least 15 minutes with clean water. Be sure to also rinse the undersides of your eyelids. Failure to rinse off ink may result in blindness or impaired vision. If your eyes become irritated or painful, seek medical attention immediately.
- If ink, maintenance liquid, waste ink, or any other liquid used in the product enters your mouth or is swallowed, gargle with water immediately. Do not induce vomiting. Seek medical attention promptly. Inducing vomiting may cause liquid to enter the airway.
- If a large amount of vapor is inhaled, move to a well-ventilated area, keep warm, and rest in a posture that allows easy breathing. If the condition does not improve, seek medical attention promptly.

NOTICE



- If an ink leak occurs, turn off the main power immediately and unplug the power cable. Then, contact your local dealer or our service office.

● Power supply precautions

WARNING



- Use the power cable provided. Otherwise there is a risk of failure, electric shock, or fire. The power cable provided is exclusive for the machine, and must not be used for other electrical equipment.
- Always hold the plug when removing the power cable. Pulling out the power cable may damage the cable, leading to failure, electric shock, or fire.
- Do not use the machine with dust accumulated on the power plug. Otherwise there is a risk of failure, electric shock, or fire.
- Take care to prevent metals from touching the power plug blades. Otherwise there is a risk of failure, electric shock, or fire.
- Do not damage or modify the power cable. Do not place heavy objects on, heat or stretch it. Doing so may damage the cable, leading to electric shock or fire.
- Do not use extension cords or power strips. Otherwise there is a risk of failure, electric shock, or fire.
- Do not use the power cable if it is damaged or broken or if the core wire is exposed. Otherwise there is a risk of failure, electric shock, or fire.
- Do not handle the power plug with wet hands. Disregarding this precaution may result in electric shock.

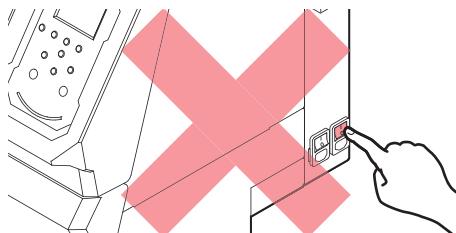


- Plug the power cable plug into a grounded power outlet. Otherwise there is a risk of failure, electric shock, or fire.
- When installing electrical outlets, perform grounding work to prevent electric shock. All electrical work (Class C grounding work; formerly Type 3 grounding work) must be handled by a licensed electrician.

NOTICE



- Do not turn off the main power supply. Turning off the main power supply will disable the automatic maintenance function (including nozzle clogging prevention function and ink discharge channel cleaning function). This increases the risk of ejection failures (such as nozzle clogging or deflection).



- Use the machine with a power supply that meets specifications.
- Be sure to plug the power cable into a power outlet close to the machine. Insert the power plug blade securely.
- When connecting the power cable, check the input voltage of the power outlet and the capacity of the breaker. Also, connect each cable to a separate power source with an independent breaker. Connecting to power outlets linked with the same breaker will cause the breaker to trip.

● Caution regarding moving parts

CAUTION



- Keep parts of the body such as the face and hands away from moving parts. Also keep clothing (e.g., loose clothing and accessories) that may impede work away from the machine. Failure to do so may result in injury.



- Long hair should be tied back. Failure to do so may result in injury.

● Do not disassemble or repair

WARNING



- Do not attempt to disassemble or repair this machine. Otherwise there is a risk of failure, electric shock, or fire.

● Handling the cutter

CAUTION



- Avoid touching the cutter blade. Failure to do so may result in injury.
- Do not shake or swing the cutter holder. Doing so may cause the blade to come off.

● Heater

CAUTION



- The heater becomes extremely hot. Do not touch with bare hands.

NOTICE



- Condensation may form on the print head nozzle surface depending on the ambient temperature and humidity. The formation of condensation may cause ejection failures (e.g., nozzle clogging or deflection). Perform head cleaning if any ejection failures (e.g., nozzle clogging or deflection) occur during printing. Head Cleaning Set the print heater to a temperature not exceeding 35C, and ensure that the ambient temperature is within the permissible operating temperature range (20 to 30C).  "Installation Precautions"(P. 14)

● Ultraviolet light (UV) and the UV-LED unit

WARNING



- Do not place combustibles under the UV-LED unit, and do not cover it with paper or cloth. There is a risk of fire or burns.
- Small amounts of ultraviolet light may leak from the UV-LED unit. Wear UV-blocking glasses or a light-shielding face shield, mask, gloves, and long-sleeved clothing to avoid UV exposure to the eyes and skin.
 - (1) Exposure to ultraviolet light may result in skin inflammation. Even if no inflammation occurs, extended or repeated exposure may lead to chronic problems.
 - Acute problems: Inflammation
 - Chronic problems: Skin cancer, wrinkles, blotches
 - (2) Looking directly at the lamp while the lamp is on may result in eye pain or damage to eyesight. Even if no eye pain occurs, extended or repeated exposure may lead to chronic problems.
 - Acute problems: Ultraviolet keratitis, conjunctivitis, discomfort, pain, watery eyes
 - Chronic problems: Pterygium, cataracts

CAUTION



- The UV-LED unit becomes extremely hot. Be careful not to touch the LED after it has been turned off until it has sufficiently cooled.
- Do not expose the skin or eyes directly or indirectly to light from the UV-LED unit. The UV-LED unit emits ultraviolet (UV) light. Skin or eye exposure may result in inflammation.
- Be sure to use the UV safety glasses provided. Disregarding this precaution may result in eye pain or damage to eyesight.

NOTICE



- Avoid scratching or subjecting the UV-LED unit to excessive force. Disregarding this precaution may result in deformation or failure of the unit.
- Avoid touching the glass on the underside of the UV-LED unit with bare hands. Disregarding this precaution may impair UV ink curing. If the glass becomes dirty, wipe clean using a soft, clean cloth soaked with ethanol. Be careful to keep ethanol from splashing on the covers or other parts while cleaning. Disregarding this precaution may result in deformation or failure of the unit.

● Other usage precautions

WARNING



- Keep children away from the machine.

NOTICE



- Do not pull the media when the clamp lever is lowered (the media is clamped). Doing so may damage the machine.
- (Important!) • The underside of the media may be soiled depending on how the printed media has been stored (due to weight when laying printed media rolls horizontally, for example) and the media type. Perform a test beforehand to check that the media does not transfer ink to the underside of the adjacent media.

● Disposing of the product

CAUTION

- Please contact your local retailer or service agent.
- When disposing of the product yourself, contact an industrial waste disposal operator or dispose of the product in accordance with local laws and regulations.

Notes on Handling Ink or any Other Liquid Used with the Machine

Precautions regarding ink, maintenance liquid, or other liquids used with this machine are included with the containers. Thoroughly read them and make sure you understand the contents.

- Be sure to read the safety data sheet (SDS) before use. <https://mimaki.com/supply/sds/>



⚠ CAUTION



- Pay close attention to ventilation and be sure to wear safety glasses, gloves, and a mask when handling ink, maintenance liquid, waste ink, or other solutions used with the machine. Leaking ink may adhere to the skin or get into the eyes or mouth.



- Do not subject cases containing ink to strong shock or violent shaking. Do not attempt to refill the ink. Leaking ink may adhere to the skin or get into your eyes or mouth.



- Do not disassemble cases containing ink. Leaking ink may adhere to the skin or get into your eyes or mouth.



- Do not store ink, maintenance liquid, or other liquids used with the machine in locations where children may enter.



- When disposing of ink, maintenance liquid or other liquid used with the product, or containers or non-woven fabric contaminated with ink or other liquid, contact an industrial waste disposal operator or dispose of the product in accordance with the local laws and regulations.

NOTICE



- Do not store ink, maintenance liquid, or other liquids used with the machine in locations exposed to direct sunlight.
- Do not store ink, maintenance liquid, or other liquids used with the machine in environments where cutting fluid or other volatile substances (such as amines or modified amine alcohol) are present in significant quantities. Storage in such places increases the risk of failure or ejection failures (e.g., nozzle clogging or deflection).
- Do not use ink, maintenance liquid, or other liquids used with this machine with other printers. Doing so may cause failure.



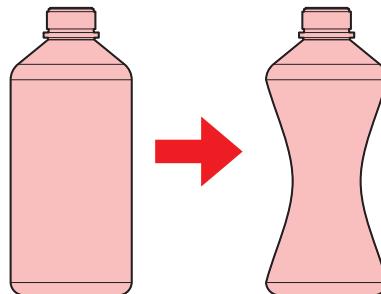
- Be sure to store them in a low place no higher than 1 m above the floor. Otherwise there is a risk of scattering if the containers fall.
- Store in tightly sealed containers.
- Store in a cool, dark place.
 - (1) Store ink in a place where ink does not freeze. Using defrosted ink may deteriorate ink constituents and reduce print quality.
 - (2) When ink is moved from a cold place to a warm place, leave it in the environment where the machine is installed for at least three hours before using it.
 - (3) Open the container just before installing it, and use it up as quickly as possible. If it is opened and left for an extended period of time, print quality may be reduced.



- Do not touch the metal parts of the ink IC chip. Static electricity may damage the ink IC chip, and dirt or damage may cause the ink IC chip read error.



- Printing is not possible when different types of ink IC chips are used.
- If the ink bottle mounted on the machine is dented, it may still be used.



Restrictions Concerning the Expiration Date of Ink Used in the Machine

Example: When the expiration date is April 20xx

- May 20xx: Replace with new ink or use up as quickly as possible. Printing is possible.
- June 20xx: Replace with new ink or use up as quickly as possible. Printing is possible.
- July 20xx: Printing is not possible.



- The message appears on the display.



- The ink expiration date is indicated on the ink containers. Expired ink may cause ejection failures or alter the color tone. Printing is possible even if the ink has passed its expiration date. Nevertheless, we recommend replacing with new ink or using up as quickly as possible.

Installation Precautions

⚠ WARNING



- Do not install the machine in a place close to fire. Doing so may result in inflammation of solvent ink.
- Do not place flower vases, pots, cups, containers containing cosmetics, chemicals or water, or small metal items on or close to the machine. If they enter the machine, there is a risk of failure, electric shock, or fire.
- Do not install this machine in humid locations or locations where it may be exposed to splashing water. Otherwise there is a risk of failure, electric shock, or fire.
- Do not install the machine in a place where children may enter.

⚠ CAUTION



- A ventilation system must be provided if this machine is installed in a poorly ventilated area or sealed room.
- Be sure to observe the following points when installing an extractor outlet:
 - (1) The extractor outlet must be installed in accordance with applicable local EHS (environmental, health, and safety) guidelines.
 - (2) If the extractor outlet is fitted with a shutoff valve, the valve must be open when this machine is in use.

NOTICE



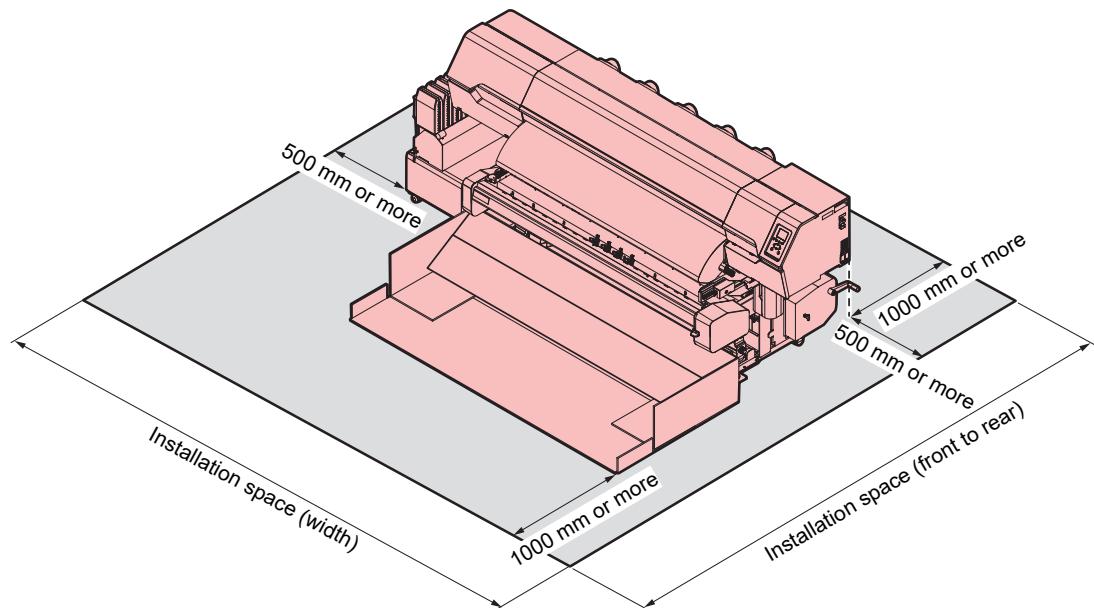
- Do not install this machine in locations where dust or powder is present. Failure or printing defects may result (e.g., nozzle clogging, deflection) if dust gets inside this machine.
- Do not install this machine in locations exposed to drafts (e.g., from air conditioning). Disregarding this precaution may result in dust or powder getting inside this machine.
- Do not install this machine in unstable locations or locations subject to vibration. This will increase the risk of failure or printing defects (e.g., nozzle clogging, deflection).
- Do not install this machine in locations exposed to direct sunlight.
- Do not install this machine in locations subject to sudden temperature changes. This will increase the risk of failure or printing defects (e.g., nozzle clogging, deflection).
- Do not install this machine in locations exposed to excessive noise from large machinery.
- Do not install this machine in locations where photographic fixing agents generate vapor or acid gas (e.g., acetic acid, hydrochloric acid) or locations filled with metal working fluids or highly volatile substances (e.g., amines, amine-modified alcohols). Malfunctions or printing defects may result (e.g., nozzle clogging, deflection) as print head ink is more likely to harden under such environments.



- Operating environment: 20 to 30 °C (68 to 86 °F), 35 to 65 %RH (no condensation)
- Temperature range in which accuracy is guaranteed: 20 to 25 °C (68 to 77 °F)

Installation Space

Provide the following space around the machine to allow safe and proper replacement of ink and media:



● JV330 Series

Size	160	130
Width ^{*1}	At least 4,170 mm (3,170 mm)	At least 3,920 mm (2,920 mm)
Depth ^{*1}	At least 4,050 mm (2,050 mm) *Including media chute)	
Height ^{*1}		(1,305 mm)
Weight	368 kg	358 kg

*1. The figures in parentheses indicate machine dimensions.

● CJV330 Series

Size	160	130
Width ^{*1}	At least 4,170 mm (3,170 mm)	At least 3,920 mm (2,920 mm)
Depth ^{*1}	At least 4,050 mm (2,050 mm) *Including media chute)	
Height ^{*1}		(1,305 mm)
Weight	373 kg	363 kg

*1. The figures in parentheses indicate machine dimensions.

● TS330 Series

Size	1600	1800
Width ^{*1}	At least 4,170 mm (3,170 mm)	At least 4,500 mm (3,500 mm)
Depth ^{*1}		At least 2,820 mm (820 mm)
Height ^{*1}		(1,305 mm)
Weight	240 kg	250 kg

*1. The figures in parentheses indicate machine dimensions.

● UCJV330 Series

Size	160	130
Width ^{*1}	At least 3,890 mm (2,890 mm)	At least 3,640 mm (2,640 mm)
Depth ^{*1}	At least 2,805 mm (805 mm)	
Height ^{*1}	(1,480 mm) <small>*Excluding ink bottle</small>	
Weight	227 kg	217 kg

*1. The figures in parentheses indicate machine dimensions.

When Relocating This Machine

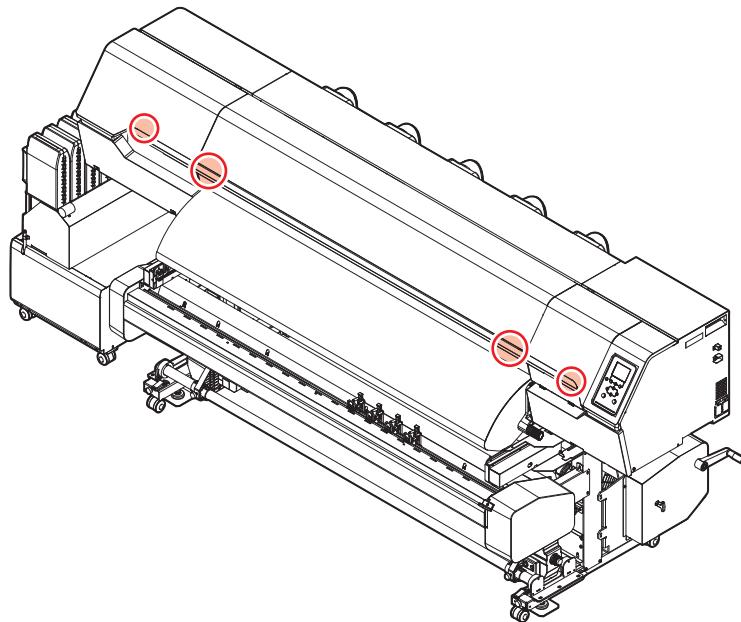
Contact your local dealer or our service office. Attempting to handle relocation yourself may result in failure or damage.

Safety Interlocks

The machine is equipped with interlocks to ensure safety during use.

Printing will abort if you open the covers while printing is underway. The RIP data will need to be resent.

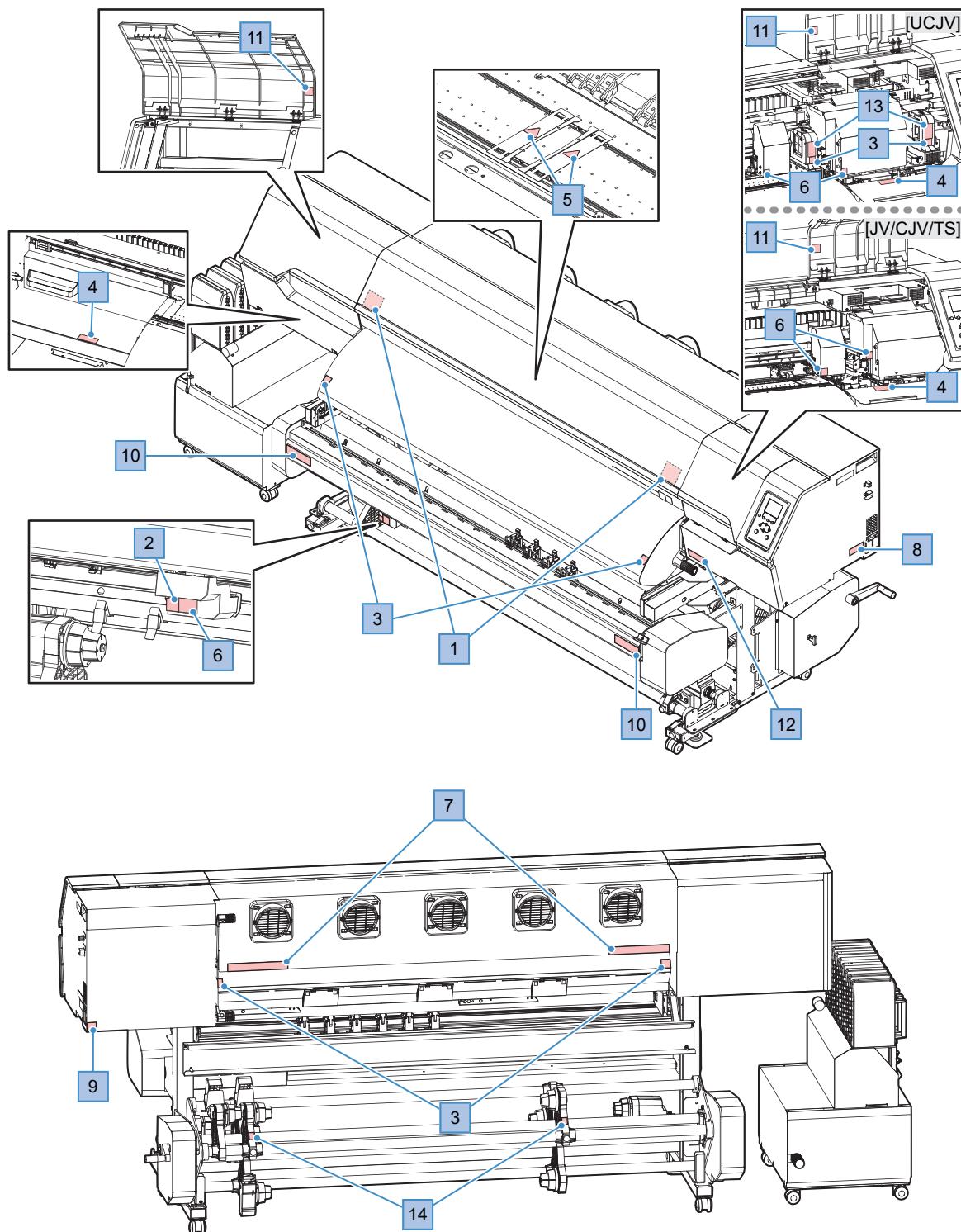
- Safety interlock locations

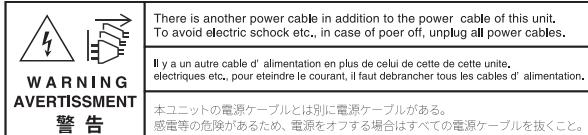
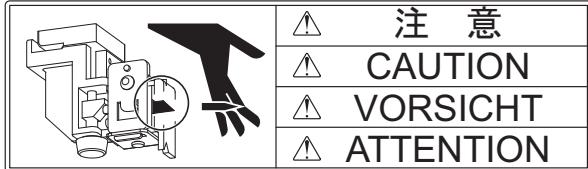


Warning Label

Make sure you fully understand the details indicated on the various warning labels.

If any of the warning labels becomes dirty and illegible or peel off, contact your local dealer or our service office to request new warning labels.



No.	Order code	Label	Details
1	M910931		Beware of opening and closing parts. Injury may result if hands become trapped.
2	M907833		Indicates dangerous moving parts.
3	M903239		Indicates hot parts. <ul style="list-style-type: none"> JV/CJV: Pre-heater, post-heater TS: Post-heater UCJV: Preheater, UV-LED unit
4	M903330		Wear safety glasses and gloves while working.
5	M906144		Indicates hot parts. <ul style="list-style-type: none"> JV/CJV only
6	M903405		Beware of the cutter. <ul style="list-style-type: none"> JV: Carriage, XY carriage CJV/UCJV: Carriage, cutter unit, XY carriage TS: Carriage
7	M905811		Indicates dangerous moving parts.
8	M916035		Describes the power cable. <ul style="list-style-type: none"> JV/CJV only
9	M907935		Indicates dangerous live parts.
10	M917747		Beware of the cutter. <ul style="list-style-type: none"> JV/CJV/UCJV only
11	M917991		Indicates illuminating LED hot parts.
12	M905935		Avoid touching the pinch roller lever. <ul style="list-style-type: none"> CJV/UCJV only

No.	Order code	Label	Details
13	M913419		<p>Beware of ultraviolet light.</p> <ul style="list-style-type: none"> • UCJV only
14	M918910		<p>Media is heavy. At least two people should carefully set up the media.</p>

Other Precautions

This chapter lists specifications and functions of this machine.

1. Relay Box



- A fire may occur if another manufacturer's external drying heater is used. Be sure to connect to the machine using either the compact relay box or relay box 2 specified as options.



- The 330 Series allows only one relay box (OPT-J0370 or OPT-J0407) to be connected.



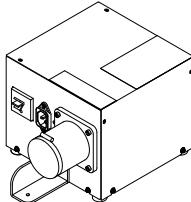
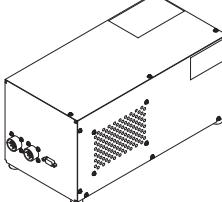
- The optional connection relay cable (OPT-J0512 drying fan connection kit) is required when using a relay box.

● Overview

The relay box switches the heater power on and off automatically in conjunction with the machine operations.

- The heater is turned off when printing stops to prevent heating while the machine is not moving.
- The relay box cannot function to control the temperature of an external drying heater. The temperature should be set on the external heater itself.

● Specifications

Small relay box (OPT-J0370) 	Power supply specifications	Single-phase 100 V to 120 V AC, 12 A, single-phase 200 V to 240 V AC, 8 A, 50/60 Hz, single-circuit main power supply
	Type	Resistance heater or electric heater using lamp
Relay box 2 (OPT-J0407) 	Power supply specifications	Single-phase 100 V to 240 V AC, 30 A, 50/60 Hz, single-circuit main power supply
	Type	Resistance heater or electric heater using lamp

Safety precautions

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JV/CJV: 4.1, TS: 4.3, UCJV:
3.3